

# Electrically Conductive Heating Paint CSG-IRE 650

## 2 Ohm / Quadrat / 75 µm \*

#### **Characteristics:**

Aqueous, solvent-free, electrically conductive low-resistance Dispersionsilicate /Acrylatehybride.

Specification: Color:	~	<b>.</b>	following: Black
Solid content PH value	%	56 8	ISO 3251 ISO 976
Viscosity	mPas	3000	ISO 976 ISO 2555
VOC	g/L	<0.2	100 2000
Pigment	μm	= <40	D90
Pigment	μm	13	D50
Other characteristics Density	g/ml	1.25	ISO 2811-1
SD Value	g / IIII m	0.1 m	ISTM
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Film properties:			
Resistance, electr.	$\Omega$ / $\square$	2 - 4	ISTM
Film resistance (24h)	° C	> 120	ISTM
Tensile strength	N/mm²	2.3	ISTM
Productivity (200µm)	m²/L	5	ISTM (wet)
Curing proposition:			
Sintering temperature	° C	150	ISTM
Sintering time (thickness)	Min	2-10	ISTM
Speed (band )	m/min	5-10	ISTM
Storago:			
Storage: Shelf life (month)	M	12	ISTM
Frost stability (zycle)	F/H	5	ISTM (frost/heat)
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In original sealed containers are COATING SUISSE dispersions and Varnishes are 12 months from delivery at 20 °C storable. The Recommended storage temperature is + 5 until + 25 °C. Freezing or temperatures above 30 °C can adversely affect the viscosity and thus the average particle size and lead to sedimentation or coagulation. A Contamination with Bacteria, fungi or algae can irreversibly damage the product.



#### Technical Information No. 170701-E

However, storage for longer than 12 months from the date of shipment means not necessarily that the product is useless. Before using a longer stored product, you first need the values of the specification check. A guarantee or liability after expiry of the 12 months COATING SUISSE GmbH does not accept. The product must be stirred in each case.

#### **Delivery:**

Plastic cans 1 liter (sample container)
Plastic canister 5 liters (20 liters / carton)

#### **Processing:\***

Particularly suitable and recommended for machine processing by means of Rackel / R2R, or Screen Printing. The paint is ready for use. The best adhesion is achieved on hydrophilic substrates or with primers hydrophilically modified surfaces / films.

#### **Application:**

Particularly suitable for the production of electrically conductive Low-resistance films and coatings. By diluting with water or Binder, the varnish is adjustable in its electrical spectrum.

### Hazard identification:

For product safety, please refer to our current Material Safety Data Sheet. Preservatives MIT & BIT. SZID no / Application: SZID 236308
According to RID / ARD no hazardous material

GHS: invironment

#### Hints:

- (\*) These are general information only. The values given are not part of the product specification.
- Electrically homogeneous and "hot spot" free heat (IR) radiation is obtained only with a mechanical coating! Rolling, spreading or spraying does not always result in 100% homogeneous layer thicknesses.

Vers.: 170701

 Contaminants can be cleaned easily with water and a little detergent.

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